

**DART**

DESIGN <i>JB</i>	DRAWN BY <i>JB</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. DSI 9352
DATE 06.09.08		TITLE HELI-ACCESS STEP HEIGHT CHANGE
A	06.09.08	SCALE NTS NEW ISSUE

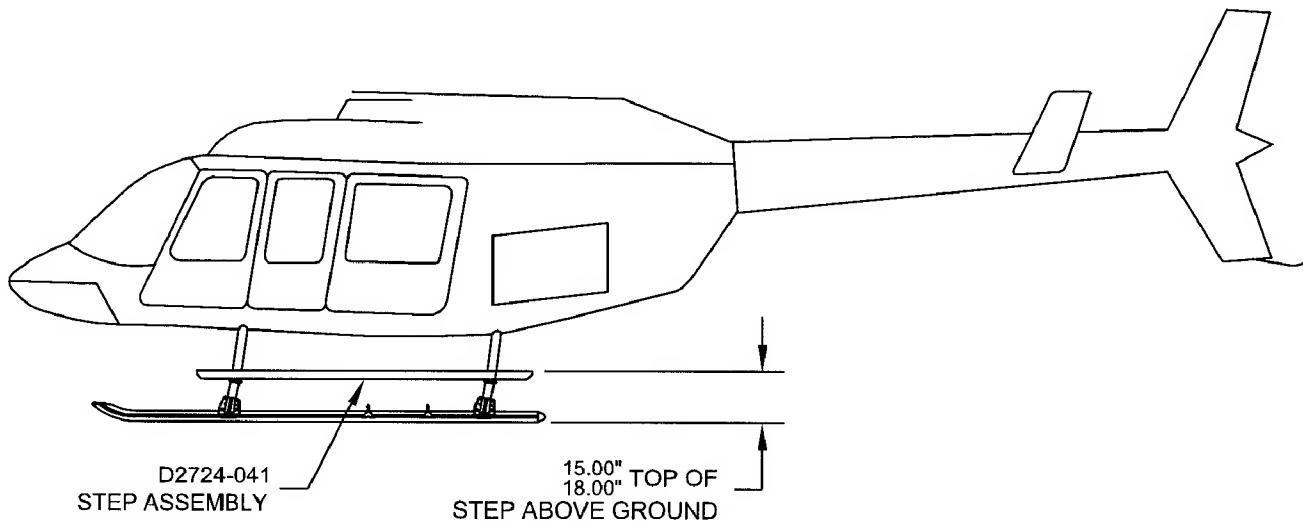
## DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-628 REV. D/E

REF. CANADIAN STC: SH98-14

FAA STC: SA00500SE

TO MAKE D206-628-021/-022/-031/-032 HELI-ACCESS STEPS COMPATIBLE WITH THE INSTALLATION OF SOME GROUND HANDLING WHEEL UNITS, IT IS ACCEPTABLE TO INSTALL THE STEP SO THAT THE TOP OF THE STEP IS BETWEEN 15" TO 18" ABOVE THE GROUND AS SHOWN BELOW. ENSURE STEP CLAMPS DO NOT DIG INTO THE CROSSTUBES. GRIND BACK CORNERS OF CLAMPS AS REQUIRED TO PREVENT POINT CONTACT. TOUCH UP FINISH PER THE AIRCRAFT MAINTENANCE MANUAL.



### BELL 206 L/L1/L3/L4 & 407 HELI-ACCESS-STEP

D206-628-021/-031 LH (SHOWN)

D206-628-022/-032 RH (OPPOSITE)

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